#### **DEPARTMENT OF LABOUR**

NO. R. 1348

28 OCTOBER 2016

#### **LABOUR RELATIONS ACT, 1995**

NATIONAL BARGAINING COUNCIL OF THE LEATHER INDUSTRY OF SOUTH AFRICA: EXTENSION TO NON-PARTIES OF THE FOOTWEAR SECTION COLLECTIVE AMENDING AGREEMENT

I, MILDRED NELISIWE OLIPHANT, Minister of Labour, hereby in terms of section 32(2) of the Labour Relations Act, 1995, declare that the Collective Agreement which appears in the Schedule hereto, which was concluded in the National Bargaining Council of the Leather Industry of South Africa and is binding in terms of section 31 of the Labour Relations Act, 1995, on the parties which concluded the agreement, shall be binding on the other employers and employees in that Industry, with effect from the second Monday after date of publication of this notice and for the period ending 30 June 2021.

MINISTER OF LABOUR

#### UMTHETHO WOBUDLELWANO KWEZABASEBENZI KA-1995

# UMKHANDLU WOKUXOXISANA PHAKATHI KWABAQASHI NABASEBENZI EMBONINI YESIKHUMBA: UKWELULELWA KWESIVUMELWANO SABAQASHI NABASEBENZI BESIGABA SEZICATHULO SELULELWA KULABO ABANGEYONA INGXENYE YESIVUMELWANO

Mina, MILDRED NELISIWE OLIPHANT, onguNgqongqoshe Wezabasebenzi, ngokwesigaba-32(2) soMthetho Wobudlelwano Kwezabasebenzi, ka-1995, ngazisa ukuthi isivumelwano sabaqashi nabasebenzi esitholakala kwiSheduli yesiNgisi exhanywe lapha, esenziwa uMkhandlu Wokuxoxisana phakathi Kwabaqashi Nabasebenzi Embonini Yesikhumba, futhi ngokwesigaba 31 soMthetho Wobudlelwano Kwezabasebenzi, ka-1995 esibopha labo abasenzayo, sizobopha bonke abanye abaqashi nabasebenzi kuleyomboni, kusukela ngomSombuluko wesibili emva kokushicilelwa kwalesisaziso kuze kube mhlaka 30 kuNhlangulana 2021.

UNGQONGQOSHE WEZABASEBENZI

#### **SCHEDULE**

# NATIONAL BARGAINING COUNCIL OF THE LEATHER INDUSTRY OF SOUTH AFRICA

#### FOOTWEAR SECTOR COLLECTIVE AGREEMENT

In accordance with the provisions of the Labour Relations Act No 66 of 1995, made and entered into by and between the

# Southern African Footwear & Leather Industries Association (SAFLIA)

(hereinafter referred to as the "employer" or the "employer organisation" of the one part, and the

# National Union of Leather & Allied Workers' Union (NULAW)

and

#### Southern African Clothing & Textile Workers' Union (SACTWU)

(hereinafter referred to as the "employees" or the "trade unions") of the other part, being parties to the National Bargaining Council of the Leather Industry of South Africa, to amend the agreement published under Government Notice No R.906 of 16 September 2005, R.849 of 25 August 2006, R.63 of 2 February 2007, R.512 of 22 June 2007, R.1070 of 16 November 2007, R.1175 of 7 November 2008, R.479 of 8 May 2009, R.1152 of 11 December 2009, R.1188 of 17 December 2010, R.522 of the 24 June 2011, R.864 of the 14 October 2011, R.411 of 1 June 2012 R. 888 of 2 November 2012, R.326 of 3 May 2013, R.769 of 18 October 2013 R.376 of 23 May 2014, R.816 of 17 October 2014, R.456 of 5 June 2015, R.1024 of 30 October 2015 and R.763 of 24 June 2016.



#### 1. CLAUSE 1: SCOPE OF APPLICATION

- (1) The terms of this Agreement shall be observed in the Footwear Section of the Leather Industry:-
  - (a) by all employers who are members of the employers' organisation and by all employees who are members of the trade unions and who are engaged or employed in the said section of the *Industry*;
  - (b) in the Republic of South Africa, which includes the former Republic of Transkei, the former Republic of Bophuthalswana, the former Republic of Venda and the former Republic of Ciskei, as well as the former self-governing territories of KwaZulu, Qwa-Qwa, Lebowa, Gazankulu, Ka Ngwane and Kwa Ndebele;
- (2) Notwithstanding the provisions of subclause (1), the terms of this Agreement shall;
  - apply only to all employees for whom wages are prescribed in the Annexures to this Agreement;
  - (b) not apply to employers and employees in Informal sector establishments, save in respect of clause 4.
- (3) The terms of this agreement will not apply to non-parties in respect of clauses 1 (1)(a), and 2 (1)

#### 2. CLAUSE 2: DATE AND PERIOD OF OPERATION

- (1) This Agreement will come into operation for the parties on 1 July 2016 and remain in force for the period ending 30 June 2021.
- (2) This agreement shall come into operation for non-parties on such date as the Minister of Labour extends the agreement to them, and remain in force for the period ending 30 June 2021.

#### 5. ANNEXURE D

Substitute the following for Annexure D:

W OF

# ANNEXURE D

# WAGES: GENERAL

		Column A Per week	Column B Per week
Α	Watchman	1264.84	1391.3
В	Storeman and or warehouseman, despatch clerk	1299.09	1429.0
С	Boiler attendant	1264.84	1391.3
D	Motor vehicle driver driving a vehicle authorized to carry or haul a payload of-	1004.04	4440.4
	under 2722 kg	1281.94	1410.13
, ,	2722 kg	1299.09	
	over 2722 kg but not exceeding 4546 kg	1382.77	
(iv)	over 4546 kg but not exceeding 6350 kg	1642.00	1806.20
E	Minors employed in occupations for which rates have not been prescribed in this Agreement:  First six months	811.54	892.69
		906.55	997.2
	Second six months	1005.85	1106.44
	Third six months	1264.84	0.000
	Provided that an adult employee who has had less than 12 months experience shall nevertheless be deemed to have had 12 months experience	1204.64	1001.02
(ii)	Cardboard box-making operations: Guillotine and/or rotary cutting machine and/or scoring machine operated by- (a) power	1876.24 1512.53 1264.84	2063.86 1663.78 1391.32
(RI)	Making cardboard boxes, according to experience:  First six months	899.32	989.25
	Second six months.	906.55	997.21
	Third six months	1005.85	1106.44
	Thereafter	1264.84	1391.32
	Provided that an adult employee who has had less than 12 months' experience shall nevertheless be deemed to have had 12 months' experience.		
G	Employees employed on hand typesetting and printing labels on a printing machine	1698.15	1867.97
Н	Employees employed on welt-making:		
	Splitting, skiving, cutting, grooving and bevelling	1264.84	1391.32
(ii)	All other operators.	1264.84	1391.32
I	Packers	1264.84	1391.32
J	Employees employed on currying	1463.65	1610.02
K	Employees employed on spraying of leather	1694.84	1864.32
L	Employees employed on knife-making	001101	00.15
	Welding and/or brazing and/or silver soldering	2041.34	2245.47
	Finishing of joints after welding	1327.50	1460.25
(iii)	Tack and/or spot welding	1264.84	1391.32
(iv)	Bending to templet and/or patterns, hand punching of size onto knife, marking and cutting of bracing steel, oxidising of finished articles and grinding	1264.84	1391.32
	For the purpose of par. L, welding means continuous drawing of weld on seams or out excludes tack and/or spot welding)		



# WAGES: FOOTWEAR NOT ELSEWHERE SPECIFIED

	WAGES: FOOTWEAR NOT ELSEWHERE SPECIFIED	Column A	Column B
		Per week	Per week
	(A) PATTERN DEPARTMENT		
(i)	Qualified employees employed as pattern cutters and or CAD-CAM operators producing original		
	standards and handgrading to restrictions, and/or shoe draughtsman	2125.03	2337.53
(ii)	(a) employed on hand grading and not producing original standards	1795.89	1975.48
(11)	(b) employed on grading machines	1795.89	1
	(c) employed on making original lining patterns from upper patterns, where no last		
	copies or original standards are produced	1795.89	1975.48
	(d) CAD-CAM operator not producing original standard	1795.89	1975.48
(iii)	Qualified employees on any operation not specified in (i) and (ii) hereof	1421.39	1563.53
	(B) CLICKING DEPARTMENT		
	ified employees on		
	licking and cutting uppers by hand or machine:  a) Vegetable or chrome split, vegetable or semi-chrome kip, suede chrome kip and		
(6	vegetable trained sheepskins and goatskins	2105.71	2316.28
	White full chrome kip for the production of whole-cuts, blunchers and veldskoens		
	only, but excluding miners' and miners' type footwear (all South African (tannage)	2105.71	2316.28
	Children's work, any material, all sizes up to and including size 1 1/2, and all leather		
	slippers (men's, women's and children's)		2316.28 2316.28
(b	a) Any other materials  [Ratio: for every four or part of four qualified clickers there may be employed not more	2105.71	2310.28
	than one learner. Part of four means a remainder of not less than one after the total		
	number of qualified clickers has been divided by four.]		
(0	c) Cutting by CAD-CAM technology:		
,	employed on nesting operation	2105.71	2316.28
	employed on cutting (excluding nesting)	1300.49	1430.54
	) Upper leather sorter grading and/or sorting for quality for issue to clickers		2337.53
(e	) Examining of cut leather components for quality	2125.03	2337.53
	ning, sock and fitting cutting and/or small trimmings and/or cut-outs died out by clicking		
pi	ress, revolution press, eccentric press or mallet	1463.65	1610.02
	ote: A trimming is a decoration which is not an essential part of the shoe upper. In the		
	vent of any disputes as to what comprises a small trimming', the Council's decision shall,		
	fter investigation, be final.  utting from offal of inside tongues and narrow backstraps from children's, youth's and		
	aids' stitchdowns or Oxford and Derby patterns	1463.65	1610.02
	Il other tongue and backstrap cutting shall be paid for at the rate applicable to clicking of	, ,,,,,,,	
	e materials in terms of paragraph (i) hereof		
	trap cutting to length from continuous rolls or hanks of pre-prepared material	1463.65	1610.02
[F	Ratio: For every qualified employee in this section there may be employed not more		
	vo learners at wages in accordance with the scale laid down for learners in		
st	ubclause (N)(i) of this Annexure)		
iii) Cı	ut-outs died out by a Western type cut-out machine and automatic multipunch/slashing		
	achine/gang strap punching	1299.09	1429.00
,	iving out patterns	1421.39	1563.53
	perating splitting machine	1421.39	1563.53
	ize stamping and/or painting	1264.84	1391.32
A	pplying acme backing	1264.84	1391.32



Calified employees on:		Column A Per week	Column B Per week
Qualified employees on:   Purlian machining.   1557.57   177   178   177   178   177   178   177   178   177   178   178   177   178   1	(C) CLOSING DEPARTMENT	Tel week	T CT WCCK
Puritan machining	Appendix and appendix and a second se		{
III Sitiching aprons on uppers on out-sole stitching machines.   1557,57   17   17   18   18   19   19   10   10   10   10   1473.18   18   18   19   19   10   10   10   10   10   10		1	
(a) All closing operations on vegetable and chrome split, vegetable and semi-chrome kip, suede and chrome kip fior the production only of the whole-cuts, bluchers and veldschoens, but excluding miners' and miners' type footwear (all in South African tannage).   1272.59   13   1272.59   13   1272.59   13   14   1272.59   13			
(a) All closing operations on vegetable and chrome split, vegetable and semi-chrome kip, suede and chrome kip lining machining.  While full chrome kip for the production only of the whole-cuts, bluchers and veldschoens, but excluding miners' and mineres' type footwear (all in South African tannage).  (b) Operations on leathers other than those specified in (a):  Vamping.  Flat binding by machine.  1336.13  Machining additional rows of stitching on the vamp, parallel to the vamp stitching.  Solosh machining (whole goloshes).  Fancy shoes on the held-logether system, machined through (all classes).  Fancy shoes on the held-logether system, machined through (all classes).  Fancy shoes on the held-logether system, microlling collars, cut-outs, overlays and fancy pattern stitching without markers).  Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.  Vamping shoes with quarters over vamps.  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator  (e) All operations on children's work up to size 1½.  All leather silppers (men's, women's and children's).  1336.13  146  (d) Computerised stitching machine operator  (e) All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  1272.59  138  139  139  130.49  140  150  150  150  150  150  150  150	1	1473.18	1620.50
suede and chrome kip lining machining.  White full chrome kip for the production only of the whole-cuts, bluchers and veldschoens, but excluding miners' and miners' type footwear (all in South African tannage).  (b) Operations on leathers other than those specified in (a):  Vamping.  1336.13  Flat binding by machine.  1336.13  Machining additional rows of stitching on the vamp, parallel to the vamp stitching.  1336.13  Fancy shoes on the held-together system, including collars, cut-outs, overlays and fancy pattern stitching without markers).  Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern stitching without markers).  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator  (e) All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  (e) All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  (g) Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by maching.  1264.84  1366.13  1467.  1872.59  1886.13  1468.48  1898.13  1899.13  1809.13  18		1	
White full chrome kip for the production only of the whole-cuts, bluchers and veldschoens, but excluding miners' and miners' type footwear (all in South African tannage)			
excluding miners' and miners' type footwear (all in South African tannage)		1272.59	1399.8
(b) Operations on leathers other than those specified in (a):  Vamping			
Vamping.         1336 13         14           Flat binding by machine.         1336 13         14           Machining additional rows of stitching on the vamp, parallel to the vamp stitching.         1336 13         14           Golosh machining (whole goloshes).         1336 13         14           Fancy shoes on the held-logether system, machined through (all classes).         1336 13         14           Fancy pattern stitching without markers).         1336.13         14           Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.         1336.13         14           Conveyor belt console operator feeding individual operators.         1336.13         14           Conveyor belt console operator feeding individual operators.         1336.13         14           (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.         1336.13         14           (d) Computerised stitching machine operator         1300.49         14         1272.59         13           (d) All operations on children's work up to size 1½         1272.59         13         1272.59         13         1272.59         13           (e) All operations on box hicle and willow hide (excluding goloshing, fancy work and min	excluding miners' and miners' type footwear (all in South African tannage)	1272.59	1399.8
Flat binding by machine			
Machining additional rows of stitching on the vamp, parallel to the vamp stitching.  Globsh machining (whole goloshes).  1336.13  144  Fancy bose on the held-together system, machined through (all classes).  1336.13  147  Fancy machining on the held-together system, including collars, cut-outs, overlays and fancy pattern stitching without markers).  Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.  Vamping shoes with quarters over vamps.  Conveyor belt console operator feeding individual operators.  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator.  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  1336.13  146  Bagging.  1264.84  138  Button lastening.  1264.84  138  Button lastening.  1264.84  138  Seam rubbing.  1264.84  138  Seam rubbing.  1264.84  138  Seam rubbing.  1264.84  138  Seam mammering.  1264.84  138  Seam mammering.  1264.84  138  Seam mammering.  1264.84  138  Seam nubming on the vamp stitching the wamp, parallel to tous one volusing one value of feeding	Vanping	1	
Golosh machining (whole goloshes). 1336.13 14 Fancy shoes on the held-logether system, machined through (all classes). 1336.13 14 Fancy shoes on the held-logether system, including collars, cut-outs, overlays and fancy pattern stitching without markers). 1336.13 14 Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides. 1336.13 14 Vamping shoes with quarters over vamps. 1336.13 14 Conveyor belt console operator feeding individual operators. 1336.13 14 Conveyor belt console operator feeding individual operators. 1336.13 14  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality. 1336.13 14  (d) Computerised stitching machine operator 1330.49 14  (e) All operations on children's work up to size 1½ All leather slippers (men's, women's and children's) 1272.59 133 All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type). 1272.59 133  Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine. 1264.84 133 Button fastening 1264.84 135 Button fastening 1264.84 135 Button fastening 1264.84 135 Seam rubbing 1264.84 135 Seam rubbing 1264.84 135 Seam rubbing 1264.84 135 Seam nammering 1264.84 135			
Fancy shoes on the held-logether system, machined through (all classes).  Fancy machining on the held-logether system, including collars, cut-outs, overlays and fancy pattern stitching without markers).  Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.  1336.13  Vamping shoes with quarters over vamps.  1336.13  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator  1300.49  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  1272.59  1386.13  140  140  141  140  141  141  141  1	Machining additional rows of stitching on the vamp, parallel to the vamp stitching	1336.13	
Fancy machining on the held-together system, including collars, cut-outs, overlays and fancy pattern stitching without markers).  Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.  Vamping shoes with quarters over vamps.  Conveyor belt console operator feeding individual operators.  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  1336.13  144.  1526.484  158.  159.			
and fancy pattern stitching without markers).  Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.  1336.13  Vamping shoes with quarters over vamps	Fancy shoes on the held-together system, machined through (all classes)	1336.13	1469.74
Running round on any operation on post-trimming machine, excluding Oxford and Derby pattern Derby-sides.  1336.13  144  Conveyor belt console operator feeding individual operators.  1336.13  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  1336.13  (d) Computerised stitching machine operator  1300.49  143  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  1336.13  146  157  168  169  177  189  189  189  189  189  199  189  18	Fancy machining on the held-together system, including collars, cut-outs, overlays		
pattern Derby-sides. 1336.13   144   Vamping shoes with quarters over vamps. 1336.13   145   1336.13   146   1336.13	and fancy pattern stitching without markers)	1336.13	1469.74
Vamping shoes with quarters over vamps.  Conveyor belt console operator feeding individual operators.  (c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator.  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  (f) Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  (g) Bagging  1272.59  138  140  1272.59  139  1272.59  130			
Conveyor belt console operator feeding individual operators			1469.74
(c) Operations other than those specified in (a) and (b) above, including attaching binding for French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator.  1336.13 14(  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  1336.13 146  Bagging  Turning of binding  Button fastening  Button fastening  Buttonholding  Lacing  Lacing  1264.84 138  Lacing  1264.84 138  Staying and taping  1264.84 138  Staying and taping  1264.84 138  Seam rubbing  Seam hammering  Seam hammering  Seam hammering  Seam hammering  Seam hammering  Seam bands  Selven conveyors, but excluding a conveyor belt console operator (feeding		1	1469.74
French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator.  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  (e) Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  (f) Bagging.  1264.84  Turning of binding.  Button holding.  Button holding.  Button holding.  Button fastening.  Button geseeming.  1264.84  Fortuguese seaming.  Staying and taping.  Staying and taping.  Seam rubbing.  Seam hammering.  Seam protection of the coloning conveyors, but excluding a conveyor belt console operator (feeding	Conveyor belt console operator feeding individual operators	1336.13	1469.74
French binding on flat or post machine and including handlacing of two upper components to form a seam, and including examining for quality.  (d) Computerised stitching machine operator.  (e) All operations on children's work up to size 1½.  All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  (e) Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  (f) Bagging.  1264.84  Turning of binding.  Button holding.  Button holding.  Button holding.  Button fastening.  Button geseeming.  1264.84  Fortuguese seaming.  Staying and taping.  Staying and taping.  Seam rubbing.  Seam hammering.  Seam protection of the coloning conveyors, but excluding a conveyor belt console operator (feeding	(c) Operations other than those specified in (a) and (b) above, including attaching binding for		
form a seam, and including examining for quality			
(e) All operations on children's work up to size 1½.       1272.59       138         All leather slippers (men's, women's and children's).       1272.59       136         All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).       1272.59       138         ) Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.       1336.13       146         i) Bagging.       1264.84       138         Turning of binding.       1264.84       138         Button fastening.       1264.84       138         Lacing.       1264.84       138         Handpunching.       1264.84       139         Portuguese seaming.       1264.84       138         Staying and taping.       1264.84       139         Seam rubbing.       1264.84       139         Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Selik screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding	form a seam, and including examining for quality	1336.13	1469.74
All leather slippers (men's, women's and children's).  All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type).  Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine.  1336.13 146  Bagging	(d) Computerised stitching machine operator	1300.49	1430.54
All leather slippers (men's, women's and children's)	(e) All operations on children's work up to size 1½	1272.59	1399.85
All operations on box hide and willow hide (excluding goloshing, fancy work and miners' and/or miners' type)		1	1399.85
and/or miners' type). 1272.59 138 Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine. 1336.13 146  Bagging. 1264.84 138 Button fastening. 1264.84 139 Buttonholding. 1264.84 139 Buttonholding. 1264.84 139 Lacing. 1264.84 139 Handpunching. 1264.84 139 Portuguese seaming. 1264.84 139 Staying and taping. 1264.84 139 Seam rubbing. 1264.84 139 Seam hammering. 1264.84 139 Seam hammering. 1264.84 139 Seam hammering. 1264.84 139 Sewing on bows and buckles by hand or machine. 1264.84 139 Silk screen printing. 1264.84 139 Table-hands. 1264.84 139 Loading other closing conveyors, but excluding a conveyor belt console operator (feeding			
Eyeletting, riveting, perforating, skiving, folding and burnishing by machine or hand and pleating by machine		1272.59	1399.85
machine.       1336.13       146         i) Bagging.       1264.84       135         Turning of binding.       1264.84       135         Button fastening.       1264.84       135         Buttonholding.       1264.84       139         Lacing.       1264.84       139         Handpunching.       1264.84       139         Portuguese seaming.       1264.84       139         Staying and taping.       1264.84       139         Seam rubbing.       1264.84       139         Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Silk screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			
Turning of binding.       1264.84       138         Button fastening.       1264.84       138         Buttonholding.       1264.84       138         Lacing.       1264.84       139         Handpunching.       1264.84       139         Portuguese seaming.       1264.84       139         Staying and taping.       1264.84       139         Seam rubbing.       1264.84       139         Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Silk screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84		1336.13	1469.74
Turning of binding.       1264.84       138         Button fastening.       1264.84       138         Buttonholding.       1264.84       138         Lacing.       1264.84       139         Handpunching.       1264.84       139         Portuguese seaming.       1264.84       139         Staying and taping.       1264.84       139         Seam rubbing.       1264.84       139         Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Silk screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84	) Bagging	1264.84	1391.32
Button fastening.       1264.84       138         Buttonholding.       1264.84       139         Lacing.       1264.84       138         Handpunching.       1264.84       139         Portuguese seaming.       1264.84       139         Staying and taping.       1264.84       139         Seam rubbing.       1264.84       139         Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Silk screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			1391.32
Buttonholding       1264.84       139         Lacing       1264.84       139         Handpunching       1264.84       139         Portuguese seaming       1264.84       139         Staying and taping       1264.84       139         Seam rubbing       1264.84       139         Seam hammering       1264.84       139         Sewing on bows and buckles by hand or machine       1264.84       139         Silk screen printing       1264.84       139         Table-hands       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			1391.32
Lacing       1264.84       139         Handpunching       1264.84       139         Portuguese seaming       1264.84       139         Staying and taping       1264.84       139         Seam rubbing       1264.84       139         Seam hammering       1264.84       139         Sewing on bows and buckles by hand or machine       1264.84       139         Silk screen printing       1264.84       139         Table-hands       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			1391.32
Handpunching       1264.84       139         Portuguese seaming       1264.84       139         Staying and taping       1264.84       139         Seam rubbing       1264.84       139         Seam hammering       1264.84       139         Sewing on bows and buckles by hand or machine       1264.84       139         Silk screen printing       1264.84       139         Table-hands       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139	-		1391.32
Portuguese seaming       1264.84       139         Staying and taping       1264.84       139         Seam rubbing       1264.84       139         Seam hammering       1264.84       139         Sewing on bows and buckles by hand or machine       1264.84       139         Silk screen printing       1264.84       139         Table-hands       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			1391.32
Staying and taping       1264.84       139         Seam rubbing       1264.84       139         Seam hammering       1264.84       139         Sewing on bows and buckles by hand or machine       1264.84       139         Silk screen printing       1264.84       139         Table-hands       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84	Portuguese seaming	1264.84	1391.32
Seam rubbing.       1264.84       139         Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Silk screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84			1391.32
Seam hammering.       1264.84       139         Sewing on bows and buckles by hand or machine.       1264.84       139         Silk screen printing.       1264.84       139         Table-hands.       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			1391.32
Sewing on bows and buckles by hand or machine       1264.84       139         Silk screen printing       1264.84       139         Table-hands       1264.84       139         Loading other closing conveyors, but excluding a conveyor belt console operator (feeding       1264.84       139			1391.32
Silk screen printing	•		1391.32
Table-hands			1391.32
Loading other closing conveyors, but excluding a conveyor belt console operator (feeding			1391.32
	Loading other closing conveyors, but excluding a conveyor belt console operator (feeding		
individual operators)	individual operators)	1264.84	1391.32



	Column A Per week	Colur Per v
(D) ROUGH STUFF DEPARTMENT		
Class i Operations		
Qualified employees:		
On cutting sole from leather	2022.66	222
On sorting, examining and fitting up ungraded and unstamped stock	2022.66	222
On sorting and examining graded and stamped stock	2022.66	22
On cutting Insoles, stiffeners, throughs, runners and puffs from leather other than splits and cutting		
sole from material other than leather	1779.45	19
On reducing shaped rubber soles on the press	1779.45	19
[Ratio: See subclause (P)]		
Class II Operations		
Qualified employees on:		
Channelling:	4400.00	40
Welted insoles	1463.65	16
Other work	1463.65	16
Press cutting operations, other than those in Class I	1504.96	16
Assembling from stock, whether or not sorted or graded	1421.39	15
Attaching ribs to welted insoles	1421.39	15
Flap splitting	1421.39	15
Gemming and taping	1421.39	15
Heel breasting.	1421.39	15
Heel building	1421.39	15
Heel compressing.	1421.39	15
Slugging	1421.39	15
Sole and Insole rounding.	1421.39	15
Sole groving, sole roughening and reducing on automatic machine	1421.39 1421.39	15
Class III Operations		
Class III Operations  Qualified employees on:		
Qualified employees on: Channel opening	1264.84	131
Qualified employees on: Channel opening Edge covering	1264.84 1264.84	
Qualified employees on: Channel opening Edge covering Edge reducing.	1264.84 1264.84	139
Qualified employees on: Channel opening	1264.84 1264.84 1264.84	139 139
Qualified employees on: Channel opening  Edge covering  Edge reducing  Automatic edge preparation machine operating for soles prior to attachment  Flexing	1264.84 1264.84 1264.84 1264.84	139 139 139
Qualified employees on: Channel opening  Edge covering  Edge reducing  Automatic edge preparation machine operating for soles prior to attachment  Flexing  Insole feathering	1264.84 1264.84 1264.84 1264.84 1264.84	13: 13: 13: 13:
Qualified employees on: Channel opening  Edge covering  Edge reducing  Automatic edge preparation machine operating for soles prior to attachment  Flexing  Insole feathering  Insole grooving	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	13: 13: 13: 13: 13: 13: 13:
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering. Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing. Insole feathering Insole grooving Insole slotting Insole marking. Lift and/or rand tacking. Lip turning	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole stotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations. Shank assembling	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lift turning Press room scouring operations. Shank assembling Shank moulding	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lift tand/or rand tacking Lip turning Press room scouring operations. Shank assembling. Shank moulding Skiving	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lift and/or roand tacking Lip turning Press room scouring operations. Shank assembling Shank moulding Skiving Size stamping	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing. Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole slotting Insole marking Litt and/or rand tacking Lip turning Press room scouring operations. Shank assembling. Shank moulding. Skiving Size stamping Sole, insole and stiffener moulding.	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations. Shank assembling Shank moulding Skiving Size stamping Sole, insole and stiffener moulding Sole and insole splitting	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations. Shank assembling Shank moulding Skiving Size stamping Sole, insole and stiffener moulding Sole and insole splitting Sole grading machine operating	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment. Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations. Shank assembling Shank moulding Skiving Size stamping Sole, insole and stiffener moulding Sole and insole splitting Sole grading machine operating Sole grading machine operating Sole roughening for stuck-on work	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	138 139 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations Shank assembling. Shank moulding Skiving Size stamping Sole, insole and stiffener moulding. Sole grading machine operating. Sole grading machine operating. Sole roughening for stuck-on work.	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	138 139 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations. Shank assembling. Shank moulding Skiving Size stamping Sole, insole and stiffener moulding Sole and insole splitting Sole grading machine operating Sole roughening for stuck-on work Solutioning Staining and/or inking of insoles	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	138 138 138 138 139 139 139 139 139 139 139 139 139
Qualified employees on: Channel opening Edge covering Edge reducing Automatic edge preparation machine operating for soles prior to attachment Flexing Insole feathering Insole grooving Insole slotting Insole marking Lift and/or rand tacking Lip turning Press room scouring operations Shank assembling. Shank moulding Skiving Size stamping Sole, insole and stiffener moulding. Sole grading machine operating. Sole grading machine operating. Sole roughening for stuck-on work.	1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84 1264.84	139 139 139 139 139 139 139 139 139 139





	Column A Per week	Column Per wee
(E) MAKING DEPARTMENT	1	
Class I Operations		
Qualified employees on:		
(i) Pulling over, Consol lasting and/or Littleway lasting		
(a) Welted work, other than staple welted work	2022.66	2224.
(b) Riveted and/or riveted and stitched work, excluding miners' and miners' type and army boots	1779.45	
(c) Combined pulling over and forepart lasting	2022.66	2224.
(d) All other grades	2022.66	2224.9
(ii) Bed lasting (toes only):		
(a) Welted work, other than staple welted work	2022.66	2224.
(b) Other Work	2022.66	2224.
iii) Lasting of seats and sides by machine		
(a) Welted work, other than staple welted work	1613.33	1774.
(b) Other work	1613.33	1774.
Note: If a lasting machine operator is required to last boots or toes through (i.e. seats and or sides and toes), he shall be paid at the highest rate and no differential rates may be applied. If a pullover and/or Consol lasting machine operator is required on any one day to work on pulling over and lasting toes, seats and/or sides, he shall be paid at the highest rate and no differential rate shall be applied.		
iv) Complete sole attaching by staple machine	1450.27	1595.3
Staple welt attaching	1450.27	1595.3
v) Well sewing	2022.66	2224.9
vi) Rough rounding:		
(a) Welted work, other than staple welted work	2022.66	2224.9
(b) Stitchdowns	2022.66	2224.9
(c) Other work	2022.66	2224.9
vii) Sole sewing by any machine	2022.66	2224.9
viii) Sole stitching:		
(a) Welted work, other than staple welted work	2022.66	2224.9
(b) Stitching outer soles to runners on Indian sandals on a No.6 harness stitching machine and		
stitching runners or throughs to uppers of the moccasin type of footwear	1779.45	1957.4
(c) Other work	2022.66	2224.9
x)(a) Stitchdown staple lasting	1450.27	1595.3
(b) Stitchdown thread lasting	1450.27	1595.3
(c) Slitchdown toe forming	1450.27	1595.3
(d) Wiping platform covers by machine	1450.27	1595.3
(e) Lasting operations on a Kamborian machine	1450.27	1595.3
(f) String-lasting by hand	1450.27	1595.3
() Pounding:		
(a) Welted work, other than stapeled welted work	1696.42	1866.0
(b) Miners' and miners' type and army type boots (Army type boots means the heavy type of boot		100010
involving the same strenuous pounding as contract army boots	1859.18	2045.1
(c) Other work	1696.42	1866.0
Note: No employee under the age of 18 may be employed on pounding		
d) Examining	2022.66	2224.9
Ratios - Class I Operations : Making Department		
(a) For every three or part of three qualified employees in pulling over, machine and/or bed lasting (excluding seat and side lasting), welt and/or sole sewing, stitching and rough		
rounding, there may be employed not more than one learner.		
(b) For every three or part of three qualified employees on operations, other than those referred		
to in (a), one learner may be employed. (c) "Part of three" referred to in (a) and (b) means a remainder of not less than two after the total		
TO THE PROPERTY OF THE PROPERT		
number of qualified employees have been divided by three.		



Class II Operations  Qualified employees on: (i) Sole positioning on upper with pre-linished extended welt edge. (ii) Positioning of pre-trimmed soles prior to and/or with stuck-on Press.  Sole positioning on upper and press, operating in one operation.  Sole positioning on upper at forepart and seat before pressing.  Press operating with the sole previously positioned (See Class III for tracking at seat only).  Stitching soles together by machine, other than the rapid stitcher, prior to being attached to footwear, but excluding miners' and miners' type footwear.  Stitchdown assembling and pulling over stitchdown work.  Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.  Hobnalim by hand or machine.  Putting on toe plates and heel tips by hand or machine.  Heal attaching.  Football boot studding and barring.  Handlevelling, other than stitchdown.  Idea on the standard or stream of the standard or stream or stream.  Jointing (clearing linings and tacking uppers down over joints).  Loose nailing or pegging foreparts and walsts.  Louis flap trimming by hand.  Machine levelling.  Screwing.  Sole adhesive heat activaling by machine.  Stiffener cornering and tacking.  Hobas attaching and paining and stitched work.  Stiffener cornering and tacking.  Young forward of heat seats.  1421.39 15  Stiffener cornering and tacking.  Hobas attaching.  Stiffener cornering and tacking.  Hobas attaching.  Hobas attaching.  Hobas attaching.  Hobas attaching.  Hobas attaching.  Hobas attaching.  Hobas attaching and barring.  Hobas attaching and paining.  Hobas attaching.  Hobas attaching and paining.  Hobas attaching and paining.  Hobas attaching and paining.  Hobas attaching.  Hobas attaching.  Hobas attaching.  Hobas attaching.  Hobas attachin			Column A	Column B
Qualified employees on:         1547.64         17         1574.764         17         17         1421.39         15         16         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39         15         1421.39 <t< th=""><th></th><th>· · · · · · · · · · · · · · · · · · ·</th><th>Per week</th><th>Per week</th></t<>		· · · · · · · · · · · · · · · · · · ·	Per week	Per week
Qualified employees on:   (ii)   Sole positioning on upper with pre-finished extended welt edge.   (iii)   Positioning of pre-trimmed soles prior to and/or with stuck-on Press.   1504.96   164   Sole positioning on upper and press, operating in one operation.   1421.39   15   Sole positioning on upper and press, operating in one operation.   1421.39   15   Sole positioning on upper and press, operating in one operation.   1421.39   15   Sole positioning on upper and press, operating in one operation.   1421.39   15   Sitching soles together by machine, other than the rapid stitcher, prior to being attached to footwear, but excluding miners' and miners' type footwear.   1421.39   15   Stitchdown assembling and pulling over stitchdown work.   1421.39   15   Stitchdown assembling and pulling over stitchdown work.   1421.39   15   Hohonaling by hand or machine   1421.39   15   Hohonaling by hand or machine   1421.39   15   Football boot studing and barring   1421.39   15   Football boot studing and barring   1421.39   15   Handlevelling, other than stitchdown   1421.39   15   Inseam trimming   1421.39   15   Loose nalling or pegging foreparts and waists.   1421.39   15   Loose nalling or pegging foreparts and waists.   1421.39   15   Screwing   1421.39   15   Screwing   1421.39   15   Screwing   1421.39   15   Sole adhesive heat activating by machine   1421.39   15   Sitch separating   1421.39   15   Sitch separa				
(i) Sole positioning on upper with pre-finished extended welt edge. 1547.64 17. Positioning of pre-trimmed soles prior to and/or with stuck-on Press. 1504.86 16. ISSUE on process work: 1504.86 16. ISSUE on process work: 1504.86 17. ISSUE on positioning on upper and press, operating in one operation. 1421.39 15. ISSUE operating with the sole previously positioned (See Class III for tracking at seat only). 1421.39 15. ISSUE on positioning on upper and press positioned (See Class III for tracking at seat only). 1421.39 15. ISSUE on position of the observation of the observ		·		
(iii)         Positioning of pre-trimmed soles prior to and/or with stuck-on Press.         1504.96         16           (iiii)         Stuck-on process work:         350e positioning on upper and press, operating in one operation.         1421.39         15           Sole positioning on upper and press, operating in one operation.         1421.39         15           Press operating with the sole previously positioned (See Class III for tracking at seat only).         1421.39         15           Sütchdown assembling and printing over stitchdown work.         1421.39         15           Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.         1421.39         15           Foultailing by hand or machine.         1421.39         15         1421.39         15           Foultail boot studding and barring.         1421.39         15         16         16         12         13         15         16         16         12         13         15         14         15         16         14         13         15         14         13         15         14         13         15         14         13         15         14         13         15         14         14         13         15         14         14         13         15 <th< td=""><td>Quali</td><td>fled employees on:</td><td></td><td></td></th<>	Quali	fled employees on:		
Sluck-on process work:	(i)			f .
Sole positioning on upper and press, operating in one operation.  Sole positioning on upper at forepart and seat before pressing.  Press operating with the sole previously positioned (See Class III for tracking at seat only).  Stitching soles together by machine, other than the rapid stitcher, prior to being attached to footwear, but excluding miners' and miners' type footwear.  Stitchdown assembling and pulling over stitchdown work.  Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.  Hobinality by hand or machine.  Putting on toe plates and heel tips by hand or machine.  Heel attaching.  Football bool studding and barring.  Handlevelling, other than stitchdown.  Inseam trimming.  Jointing (clearing linings and tacking uppers down over joints).  Lous flap trimming by hand.  Machine levelling.  Screwing.  Sole attaching aschine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching and tacking.  Hat 1.39 15  Sole attaching and stituting by machine.  Hat 1.39 15  String nailing.  Tacking forward of heel seats.  Hat 1.39 15  String nailing.  Tacking forward of heel seats.  Hat 1.39 15  Well buttlet fitting.  Hat 1.39 15  Well turing and skiving.  Hat 1.39 15  Well turing and skiving.  Hat 1.39 15  Back part mouldling.  Vulcanising soles to lasted uppers.	(ii)	Positioning of pre-trimmed soles prior to and/or with stuck-on Press	1504.96	1655.46
Sole positioning on upper at forepart and seat before pressing	(iii)	Stuck-on process work:		ĺ
Press operating with the sole previously positioned (See Class III for tracking at seat only).  Sitching soles together by machine, other than the rapid sitcher, prior to being attached to footwear, but excluding miners* and miners* (bye footwear.  Stitchdown assembling and pulling over stitchdown work.  Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.  Hobnailing by hand or machine.  Putting on toe plates and heel tips by hand or machine.  Putting on toe plates and heel tips by hand or machine.  Football boot studding and barring.  Handleveiling, other than stitchdown.  Ispan timming.  Jointing (clearing linings and tacking uppers down over joints).  Lous falls frimming by hand.  Lous falls frimming by hand.  Machine levelling.  Screwing.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Stiff ener cornering and tacking.  Stiff ener cornering ener energy the energy term of the energy		Sole positioning on upper and press, operating in one operation	1421.39	1563.53
Stitching soles together by machine, other than the rapid stitcher, prior to being attached to footwear, but excluding miners' and miners' type footwear.  Stitchdown assembling and pulling over stitchdown work.  Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.  Hobaniling by hand or machine.  Putting on toe plates and heel tips by hand or machine.  Heel attaching.  Football boot studding and barring.  Handleveiling, other than stitchdown.  Inseam trimming.  Jointing (clearing linings and tacking uppers down over joints).  Louse nailing or pegging foreparts and waists.  Louis flap trimming by hand.  Machine levelling.  Screwing.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Sole attaching machine-sewn, riveted and/or riveted and stitched work.  Stitch separating.  Stitch separating.		Sole positioning on upper at forepart and seat before pressing	1421.39	1563.53
to footwear, but excluding miners' and miners' type footwear.         1421.39         15           Stitchdown assembling and pulling over stitchdown work.         1421.39         15           Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.         1421.39         15           Putting on toe plates and heel tips by hand or machine.         1421.39         15           Putting on toe plates and heel tips by hand or machine.         1421.39         15           Heel attaching.         1421.39         15           Football boot studding and barring.         1421.39         15           Handlevelling, other than stitchdown.         1421.39         15           Inseam trimming.         1421.39         15           Jointing (clearing linings and tacking uppers down over joints).         1421.39         15           Lous enalling or pegging foreparts and waists.         1421.39         15           Louis flap trimming by hand.         1421.39         15           Scie attaching machine-sewn, riveted and/or riveted and stitched work.         1421.39         15           Sole attaching machine-sewn, riveted and/or riveted and stitched work.         1421.39         15           Silich separating.         1421.39         15           Silich separating and tacking by machine. <td></td> <td>Press operating with the sole previously positioned (See Class III for tracking at seat only)</td> <td>1421.39</td> <td>1563.5</td>		Press operating with the sole previously positioned (See Class III for tracking at seat only)	1421.39	1563.5
Stitchdown assembling and pulling over stitchdown work.		Stitching soles together by machine, other than the rapid stitcher, prior to being attached		
Cutting off excess upper, insole and through material on stitchdown footwear prior to sole attaching and/or rough rounding.       1421.39       15         Hobnalling by hand or machine.       1421.39       15         Putting on toe plates and heel tips by hand or machine.       1421.39       15         Heel attaching.       1421.39       15         Football boot studding and barring.       1421.39       15         Handlevelling, other than stitchdown.       1421.39       15         Inseam trimming.       1421.39       15         Jointing (clearing linings and tacking uppers down over joints).       1421.39       15         Loose nalling or pegging foreparts and waists.       1421.39       15         Louis flap trimming by hand.       1421.39       15         Screwing.       1421.39       15         Screwing.       1421.39       15         Sole attaching machine-sewn, riveted and/or riveted and stitched work.       1421.39       15         Sole adhesive heat activating by machine.       1421.39       15         Stitich separating.       1421.39       15         Stiting paralling.       1421.39       15         Stiting paralling.       1421.39       15         Weit by telling.       1421.39       15 <t< td=""><td></td><td>to footwear, but excluding miners' and miners' type footwear</td><td>1421.39</td><td>1563.5</td></t<>		to footwear, but excluding miners' and miners' type footwear	1421.39	1563.5
attaching and/or rough rounding		Stitchdown assembling and pulling over stitchdown work	1421.39	1563.53
Hobnaliing by hand or machine		Cutting off excess upper, insole and through material on stitchdown footwear prior to sole		
Putting on toe plates and heel tips by hand or machine.       1421.39       15         Heel attaching.       1421.39       15         Football boot studding and barring.       1421.39       15         Handlevelling, other than stitchdown.       1421.39       15         Inseam trimming.       1421.39       15         Jointing (clearing linings and tacking uppers down over joints).       1421.39       15         Loose nailing or pegging foreparts and waists.       1421.39       15         Louis flap trimming by hand.       1421.39       15         Machine levelling.       1421.39       15         Screwing.       1421.39       15         Sole attaching machine-sewn, riveted and/or riveted and stitched work.       1421.39       15         Sole adhesive heat activating by machine.       1421.39       15         Stiffener cornering and tacking.       1421.39       15         Stitch separating.       1421.39       15         Stirch separating.       1421.39       15         Stirch separating.       1421.39       15         Stirch separating.       1421.39       15         Stirch groward of heel seats.       1421.39       15         Upper roughening.       1421.39       15 <t< td=""><td></td><td>attaching and/or rough rounding</td><td>1421.39</td><td>1563.53</td></t<>		attaching and/or rough rounding	1421.39	1563.53
Heel attaching.		Hobnailing by hand or machine	1421.39	1563.53
Football bool studding and barring		Putting on toe plates and heel tips by hand or machine	1421.39	1563.53
Handlevelling, other than stitchdown		Heel attaching	1421.39	1563.53
Handlevelling, other than stitchdown		Football boot studding and barring	1421.39	1563,53
Inseam trimming				1563.53
Jointing (clearing linings and tacking uppers down over joints)				1563.53
Loose nailing or pegging foreparts and waists       1421.39       15         Louis flap trimming by hand       1421.39       15         Machine levelling       1421.39       15         Screwing       1421.39       15         Sole attaching machine-sewn, riveled and/or riveted and stitched work       1421.39       15         Sole adhesive heat activating by machine       1421.39       15         Stiffener cornering and tacking       1421.39       15         Stitich separating       1421.39       15         String nailing       1421.39       15         Tacking forward of heel seats       1421.39       15         Upper roughening       1421.39       15         Waist reducing after being sewn       1421.39       15         Wooden heel fitting       1421.39       15         Welt butting and skiving       1421.39       15         Welt butting and skiving       1421.39       15         Welt wheeling       1421.39       15         Slugging and gang slugging       1421.39       15         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof, by hand or machine       1421.39       15         Back part moulding       1421.39       15		-		1563.53
Louis flap trimming by hand			and the second second	1563.53
Machine levelling.       1421.39       15         Screwing.       1421.39       15         Sole attaching machine-sewn, riveted and/or riveted and stitched work.       1421.39       15         Sole adhesive heat activating by machine.       1421.39       15         Stiffener cornering and tacking.       1421.39       15         Stitch separating.       1421.39       15         String nailing.       1421.39       15         Tacking forward of heel seats.       1421.39       15         Upper roughening.       1421.39       15         Waist reducing after being sewn.       1421.39       15         Wooden heel fitting.       1421.39       15         Welt butting and skiving.       1421.39       15         Welt wheeling.       1421.39       15         Rand welting by machine.       1421.39       15         Slugging and gang slugging.       1421.39       15         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof, by hand or machine.       1421.39       15         Back part and waist pre-moulding.       1421.39       15         Back part moulding.       1421.39       15         Vulcanising process:       1421.39       15         <			the second second second	1563.53
Screwing       1421.39       15         Sole attaching machine-sewn, riveted and/or riveted and stitched work       1421.39       15         Sole adhesive heat activating by machine       1421.39       15         Stiffener cornering and tacking       1421.39       15         Stitch separating       1421.39       15         String nailing       1421.39       15         Tacking forward of heel seats       1421.39       15         Upper roughening       1421.39       15         Wooden heel fitting       1421.39       15         Wolt butting and skiving       1421.39       15         Welt wheeling       1421.39       15         Rand welting by machine       1421.39       15         Slugging and gang slugging       1421.39       15         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof, by hand or machine       1421.39       15         Back part and waist pre-moulding       1421.39       15         Back part moulding       1421.39       15         Vulcanising process:       1421.39       15         Vulcanising soles to lasted uppers       1421.39       15				1563.53
Sole attaching machine-sewn, riveted and/or riveted and stitched work.       1421.39       15         Sole adhesive heat activating by machine.       1421.39       15         Stiffener cornering and tacking.       1421.39       15         Stitch separating.       1421.39       15         String nailing.       1421.39       15         Tacking forward of heel seats.       1421.39       15         Upper roughening.       1421.39       15         Waist reducing after being sewn.       1421.39       15         Wooden heel fitting.       1421.39       15         Welt butting and skiving.       1421.39       15         Welt wheeling.       1421.39       15         Rand welting by machine.       1421.39       15         Slugging and gang slugging.       1421.39       15         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       15         by hand or machine.       1421.39       15         Back part and waist pre-moulding.       1421.39       15         Back part moulding.       1421.39       15         Vulcanising process:       1421.39       15         Vulcanising soles to lasted uppers.       1421.39       15 <td></td> <td></td> <td></td> <td>1563.53</td>				1563.53
Sole adhesive heat activating by machine       1421.39       155         Stiffener cornering and tacking       1421.39       156         Stirch separating       1421.39       156         String nailling       1421.39       156         Tacking forward of heel seats       1421.39       156         Upper roughening       1421.39       156         Waist reducing after being sewn       1421.39       156         Wooden heel filting       1421.39       156         Welt butting and skiving       1421.39       156         Welt wheeling       1421.39       156         Rand welting by machine       1421.39       156         Rand welting or foxing, whether vertical or horizontal or a combination thereof,       156         by hand or machine       1421.39       156         Back part and waist pre-moulding       1421.39       156         Back part moulding       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156			200 0000 0000 000 000	1563.53
Stiffener cornering and tacking.       1421.39       150         Stitch separating.       1421.39       150         String nailing.       1421.39       150         Tacking forward of heel seats.       1421.39       150         Upper roughening.       1421.39       150         Waist reducing after being sewn.       1421.39       150         Wooden heel filting.       1421.39       150         Welt butting and skiving.       1421.39       150         Welt wheeling.       1421.39       150         Rand welting by machine.       1421.39       150         Slugging and gang slugging.       1421.39       150         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       150       150         by hand or machine.       1421.39       150         Back part and waist pre-moulding.       1421.39       150         Back part moulding.       1421.39       150         Vulcanising process:       1421.39       150         Vulcanising soles to lasted uppers.       1421.39       150		ASSENT BORNES OF THE PROPERTY		1563.53
Stitch separating.       1421.39       150         String nailing.       1421.39       150         Tacking forward of heel seats.       1421.39       150         Upper roughening.       1421.39       150         Waist reducing after being sewn.       1421.39       150         Wooden heel filting.       1421.39       150         Welt butting and skiving.       1421.39       150         Welt wheeling.       1421.39       150         Rand welting by machine.       1421.39       150         Slugging and gang slugging.       1421.39       150         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       150       150         by hand or machine.       1421.39       150         Back part and waist pre-moulding.       1421.39       150         Back part moulding.       1421.39       150         Vulcanising process:       1421.39       150         Vulcanising soles to lasted uppers.       1421.39       150				1563.53
String nailing.       1421.39       156         Tacking forward of heel seats.       1421.39       156         Upper roughening.       1421.39       156         Waist reducing after being sewn.       1421.39       156         Wooden heel fitting.       1421.39       156         Welt butting and skiving.       1421.39       156         Welt wheeling.       1421.39       156         Rand welting by machine.       1421.39       156         Slugging and gang slugging.       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine.       1421.39       156         Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers.       1421.39       156				1563.53
Tacking forward of heel seats.       1421.39       150         Upper roughening.       1421.39       150         Waist reducing after being sewn.       1421.39       150         Wooden heel fitting.       1421.39       150         Welt butting and skiving.       1421.39       150         Welt wheeling.       1421.39       150         Rand welting by machine.       1421.39       150         Slugging and gang slugging.       1421.39       150         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       150         by hand or machine.       1421.39       150         Back part and waist pre-moulding.       1421.39       150         Back part moulding.       1421.39       150         Vulcanising process:       1421.39       150         Vulcanising soles to lasted uppers.       1421.39       150				1563.53
Upper roughening.       1421.39       156         Waist reducing after being sewn.       1421.39       156         Wooden heel filting.       1421.39       156         Welt butting and skiving.       1421.39       156         Welt wheeling.       1421.39       156         Rand welting by machine.       1421.39       156         Slugging and gang slugging.       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine.       1421.39       156         Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156				1563.53
Waist reducing after being sewn.       1421.39       156         Wooden heel fitting.       1421.39       156         Welt butting and skiving.       1421.39       156         Welt wheeling.       1421.39       156         Rand welting by machine.       1421.39       156         Slugging and gang slugging.       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine.       1421.39       156         Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers.       1421.39       156				1563.53
Wooden heel fitting.       1421.39       156         Welt butting and skiving.       1421.39       156         Welt wheeling.       1421.39       156         Rand welting by machine.       1421.39       156         Slugging and gang slugging.       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine.       1421.39       156         Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156				1563.53
Welt butting and skiving.       1421.39       156         Welt wheeling.       1421.39       156         Rand welting by machine.       1421.39       156         Slugging and gang slugging.       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine.       1421.39       156         Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156				1563.53
Welt wheeling.       1421.39       156         Rand welting by machine.       1421.39       156         Slugging and gang slugging.       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine.       1421.39       156         Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156		•	1	1563.53
Rand welting by machine       1421.39       156         Slugging and gang slugging       1421.39       156         Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof,       1421.39       156         by hand or machine       1421.39       156         Back part and waist pre-moulding       1421.39       156         Back part moulding       1421.39       156         Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156			1	1563.53
Slugging and gang slugging.				1563.53
Attaching rand welting or foxing, whether vertical or horizontal or a combination thereof, by hand or machine		•		1563.53
by hand or machine			1421.38	1003.00
Back part and waist pre-moulding.       1421.39       156         Back part moulding.       1421.39       156         v) Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156			4404 20	1502 52
Back part moulding				1563.53
/) Vulcanising process:       1421.39       156         Vulcanising soles to lasted uppers       1421.39       156				1563.53 1563.53
Vulcanising soles to lasted uppers			07 00 00 00	1563.53
	/)			
Rand weiting by machine		• 1100 1 10 10 10 10 10 10 10 10 10 10 10		1563.53
Manualine of only units				1563.53
Moulding of sole units		ivioulding of sole units	1421.39	1563.53



	Column A Per week	Colum Per w
Class III Operations		
ified employees on:		
Beating	1264.84	139
Application by machine of hardening resins to puffs	1264.84	139
Bottom filling	1264.84	139
Channel closing and edge raising	1264.84	139
Feeding nails to heeling machines	1264.84	139
Hand levelling of stitchdowns	1264.84	139
Heel covering	1264.84	139
Inserting stiffeners and puffs	1264.84	139
Louis heel flap clamping, Louis heel slicking	1264.84	139
Louis heel flap trimming by machine	1264.84	139
Reverse seat moulding for stitchdowns	1264.84	139
Seat nailing and/or pegging	1264.84	139
Seat rounding	1264.84	139
Shank attaching	1264.84	139
Sole tacking at seat for stuck-on process	1264.84	139
Solutioning, damping and pasting	1264.84	139
Sorting hobs	1264.84	139
Sole laying welted work and/or rubber soles	1264.84	139
Sole tacking or sole fitting throughs and runners	1264.84	139
Tack pulling	1264.84	139
Tacking bottom stock to last	1264.84	1391
Tacking over backs before pulling over on closed back shoes, task being placed not further than 25mm from		
middle of back of heel seat	1264.84	1391
Tacking over backs	1264.84	139
Tacking over backs  Tacking over sandal backs where no stiffener is inserted  Tacking top pieces on stitchdowns and sandals  All other wire grip tacking  Upper stapling after lasting sides  Upper trimming.	1264.84 1264.84 1264.84 1264.84 1264.84	1391 1391 1391 1391 1391
Tacking over backs  Tacking over sandal backs where no stiffener is inserted	1264.84 1264.84 1264.84 1264.84	1391 1391 1391 1391

A M

		Column A	Column
		Per week	Per week
	HAND-LASTING OPERATIONS		
Qual	ified employees on:		
(i)	Pulling over by hand and/or hand-lasting miners' or miners' type footwear	1795.89	1975.4
• 7	Note: There shall be no quantum or supplementary wage allowed for the hand-lasting of miners'		10101
	and miners' lype footwear.		
(ii)	Other pulling over by hand and/or hand-lasting, including forced lasting of moccasins		
	Hand-lasting seats of stitchdowns	1421.39	1563.5
	Hand-lasting in the manufacture of clogs	1421.39	1563.5
	Bench work such as riveting, putting on soles and/or heels by hand, including rubber quartertip	1421.39 1421.39	1563.5 1563.5
	[Ratio: There may be employed not more than one learner to each qualified employee on operations specified in (i) and (ii).]	1121.00	7000.0
	(F) FINISHING DEPARTMENT		
	Class I Operations		
Quali	fied employees on:		
iii)	Edge trimming:		
	(a) Riveted and/or riveted and stitched work, but excluding miners' and miners' type and		
	army boots	1779.45	1957.40
	Rubber and rubber composition soles	1779.45	1957.40
	Children's footwear, all sizes up to and including size 12	1779.45	1957.40
	All slippers (men's, women's and children's)	1779.45	1957.40
	Stitchdown footwear produced from box hide and willow hide	1779.45	1957.40
	(b) All other work	2022.66	2224.93
iv)	Edge setting:		
	(a) Riveted and/or riveted and stitched work, but excluding miners' and miners' type and army boots	1450.27	1595.30
	Through runners	1450.27	1595.30
	Waist and/or top pieces	1450.27	1595.30
	Children's footwear, all sizes up to and including size 12	1450.27	1595.30
	All slippers (men's, women's and children's)	1450.27	1595.30
	Stitchdown footwear produced from box hide and willow hide	1450.27	1595.30
	(b) Automatic edge-setting machine, all grades	1450.27	1595.30
	(c) All other work	1779.45	1957.40
/)	Heel trimming	1450.27	1595.30
/i)	Examining	2022.66	2224.93
	[Ratio: See subclause (P)]		



	Column A Per week	Column Per wee
Class II Operations		
Qualified employees on:		
Bitting by hand or machine	1421.39	1563.
Botlom scouring	1421.39	1563.
Heel scouring	1421.39	1563.
Heel spraying.	1421.39	1563.
Ploughing out	1421.39	1563.
Complete finishing by hand	1421.39	1563.
Top piece trimming	1421.39	1563.
Bunk wheeling	1421.39	1563.
Louis flap ironing	1421.39	1563.
Rubbing down of edges and boltoms and repairing of defects in edges, heels, waists, corners of		
bottoms and feather of edge	1421.39	1563.
Seat wheeling	1421.39	1563.
Top ironing, i.e. Marking edge of forepart or waist of sole by machine or by hand tool, whether before		
or after bottoms are faked and polished	1421.39	1563.
Welt wheeling	1421.39	1563.
Decorative feather stitching by hand after the sole is permanently attached to the upper	1421.39	1563.
[Ratio: See subclause (P)]		
Class III Operations		
ralified employees on:		
Brushing, padding and/or burnishing	1264.84	1391.
Crow wheeling	1264.84	1391.
Finger scouring	1264.84	1391.3
Heel breast cornering	1264.84	1391.3
Inking, staining, waxing and damping	1264.84	1391.3
Inserting, slipping and putting away lasts	1264.84	1391.
Ploughing (removing the scarf round under edge of sole)	1264.84	1391.
Rubbing of edges and bottoms	1264.84	1391.
Spew and/or flash trimming	1264.84	1391.
Conveyor belt loading	1264.84	1391.
[Ratio: See subclause (P)]		
(G) SHOE ROOM		
ralified employees on:		
Faking	1712.29	1883.5
Examining	1712.29	1883.5
Patent repairing	1264.84	1391.3
Embossing and/or stamping	1264.84	1391.3
Boxing	1264.84	1391.3
Dressing and/or sizing	1264.84	1391.3
Dressing by spray-gun	1264.84	1391.3
Hand polishing and cleaning	1264.84	1391.3
lroning	1264.84	1391.3
	1264.84	1391.3
Labelling	1004 04	1391.3
LabellingLining trimming	1264.84	4004 0
Labelling	1264.84	1391.3
Labelling Lining trimming Size stamping on footwear Socking	1	
Labelling Lining trimming Size stamping on footwear Socking Stamping descriptions and sizes on labels	1264.84 1264.84 1264.84	1391.3 1391.3 1391.3
Labelling Lining trimming Size stamping on footwear Socking	1264.84 1264.84	1391.3

AF N

		Column A Per week	
	/II) SAUL DOCK OPERATIONS		
3110	(H) MILL-ROOM OPERATIONS  illified employees on:		
Zuc	illied employees on.		
)	Group 2:		
,	Calendar operating	1293.48	1422
	Batch mass-measuring and assembling of chemicals	1293.48	
	Operating extruding machine	1293.48	
	Operating an open mixing mill with a width of not less than 1,52m	1293.48	
	Operating internal mixer	1293.48	1422
	Slabbing sheet rubber to gauge (stretching compound)	1293.48	142
	Operating an open mixing mill with a width of less than 1,52m but not less than 1,01m	1293.48	1422
	Warming compound on open mill	1293,48	1422
	Hydraulic press operating	1293.48	1422
	Operating splitting machine	1293.48	1422
`	Group 1:		
)	Issuing soles and heels	1264.84	1391
	Press cutting blanks (clicking).	1264.84	10.00.00
	Attending autoclave	1264.84	10000000
	Assisting mass-measurer	1264.84	1391
	Mould checking	1264.84	1391
	Operating an open mixing mill with a width of less than 1,01m	1264.84	1391
	Masticating, sheeting out, cracking or breaking compound.	1264.84	1391
	Buffing or scouring machine operations	1264.84	1391
	Feeding rubber into calendar (feeding stretchers).	1264.84	1391
	Grinding scrap by machine	1264.84	1391
	Mould cleaning	1264.84	1391
	Trimming	1264.84	1391
	Blank cutting and mass-measuring to fixed standards	1264.84	1391
	Extruding into trays	1264.84	1391
	Bale cutting	1264.84	1391
	Sieving chemicals, buffings and grindings.	1264.84	1391
	Stencilling or making bales	1264.84	1391
	Applying powder	1264.84	1391
	Packing soles and heels	1264.84	1391
	Granulating	1264.84	1391
	Assisting calendar operator	1264.84	1391
	Dipping machine operator	1264.84	1391
	b: For every three qualified employees employed in this section not more than one learner may		
en	nployed]		
	(I) HIGH FREQUENCY WELDING		
ali	fied employees on:		
	High-frequency welding, embossing pre-cut uppers	1327.50	1460.
	High-frequency welding, embossing combined with cutting of uppers (cut welding)	2105.71	2316.
i	High-frequency welding, embossing of socks and other components	1264.84	1391.
)	High-frequency welding, combined with cutting of socks and other components	1463.65	1610.
.41-	. For every three smallflad ample was a majorid in this scaller and the state of the scaller and the scall		
IIIO	: For every three qualified employees employed in this section not more than one learner may aployed]	1	



	Column A Per week	Column B
(J) FLOW MOULDING  Qualified employees on:  i) Flow moulding pre-cut uppers  ii) Flow moulding pre-cut socks  iii) Flow moulding where eventual upper is presented in liquid form  iv) Colour application to moulds prior to flow moulding	1327.50 1327.50 1327.50	1460.29 1460.29 1460.29
(v) Mould making of moulds for flow moulding out of silicone rubber or any other suitable materials	1327.50	1460.28
(K) INJECTION MOULDING OR POURING OF ANY MATERIAL USED FOR SOLING AND UNIT CONVERTING  Qualified employees on: njection moulding units to lasted uppers or string-lasted uppers or sole units; (a) Where one employee is employed on an injection moulding machine (b) Where two employees are employed on an injection moulding machine each shall be paid (c) Every employee in excess of two employed on an injection moulding machine shall be paid  Ratio: For every two qualified employees employed in this section not more than one learner may be employed]		1563.53 1563.53 1391.32
(L) STRINGLASTING OF LINED OR UNLINED FOOTWEAR BY HAND PULLING OF WITH THE ASSISTANCE OF ANY OTHER DEVICE		
Qualified employees on: ) String-lasting of fabric uppers i) String-lasting of synthetic uppers	1421.39 1421.39	1563.53 1563.53
Ratio: For every two qualified employees employed in this section not more than one learner may be employed]		



		Column A Per week	2 2 2 2 2 2
	(M) WOODEN UNIT MANUFACTURING		
Ope	rations not provided for in any other section in clause 1 of this Annexure:		
a)	Manufacture of covered or uncovered wooden heels (including the processing of laminated layered covers):		
	ified employees on:		
zuai	med employees on.		
i)	Machine setting to ensure the automatic or semi-automatic operation of any machine contained in	1504.00	1055
	this section	1504.96	1655
i)	Cutting of blanks prior to laminating in the preparation of layered heel covers	1504.96	1655.
ii)	Scouring, cementing, positioning and pressing of blanks prior to cutting or guillotining of layered heel	100101	1001
	covers		1391
v)	Cutting or guillotining of laminated blanks to produce heet covering material	1504.96	1655
()	Cutting of heel covers to a pattern from layered heel covering material	1	1655
i)	(aa) Cross cutting of timber into lengths	1	1391
	(ab) Shaping of heels and heel-breasts, using templets and/or jigs and/or guides		1391
	(ac) Cutting or scouring for pitching of heels, using templets and/or jigs and/or guides		1391
	(ad) Cupping of heels to fit heel seats		1391
ii)	Cementing heels and heel covers		1391
iii)	Spotting of heel covers to heels and pressing	1264.84	1391
x)	Trimming of heel covers	1264.84 1421.39	1391. 1563.
)	Manufacture of wooden units inclusive and/or exclusive of heels:		
uali	fied employees on:		
uali	fied employees on:  Selecting and/or planning of raw timber	1264.84	1391.
)		1264.84 1264.84	
)	Selecting and/or planning of raw timber		1391.
) i)	Selecting and/or planning of raw timber	1264.84	1391.
) i)	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39	1391. 1391. 1563.
) i) v)	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs	1264.84 1264.84	1391. 1391. 1391. 1563.
) i) ')	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39 1421.39 1264.84	1391. 1391. 1563. 1563. 1391.
) i) i) i)	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39 1421.39	1391. 1391. 1563.
) i) i) ii)	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39	1391. 1391. 1563. 1563. 1391. 1563.
) ) ) ) ) ) ii)	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39	1391. 1391. 1563. 1563. 1391. 1563.
) )) )) )) )) )) )) ))	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39	1391. 1391. 1563. 1563. 1391. 1563.
) )) )) )) )) )) )) ))	Selecting and/or planning of raw timber	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39 1264.84	1391. 1391. 1563. 1563. 1391. 1563. 1391.
))))))))))))))))))))))))))))))))))))))	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base  Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin  Cementling or solutioning and laminating of two or more pieces of wood to increase final substance  Positioning and pressing of pre-trimmed or untrimmed soles to wooden units  Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles  Attaching top pieces to heels  (aa) Scouring units by automatic machines prior to or after sole attaching  (ab) Scouring units by hand prior to or after sole attaching	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39	1391. 1391. 1563. 1563. 1391. 1563.
))))))))))))))))))))))))))))))))))))))	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base  Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin  Cementling or solutioning and laminating of two or more pieces of wood to increase final substance  Positioning and pressing of pre-trimmed or untrimmed soles to wooden units  Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles  Attaching top pieces to heels.  (aa) Scouring units by automatic machines prior to or after sole attaching  Polishing of units using sandpaper and/or wax after varnishing, painting or spraying or between applications	1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39 1264.84 1421.39	1391. 1391. 1563. 1563. 1391. 1563. 1391. 1563.
))))))))))))))))))))))))))))))))))))))	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base  Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin  Cementling or solutioning and laminating of two or more pieces of wood to increase final substance  Positioning and pressing of pre-trimmed or untrimmed soles to wooden units  Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles  Attaching top pieces to heels  (aa) Scouring units by automatic machines prior to or after sole attaching  (ab) Scouring units by hand prior to or after sole attaching	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39 1264.84	1391. 1563. 1563. 1391. 1563. 1391. 1563. 1391. 1563.
))))))))))))))))))))))))))))))))))))))	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base  Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin  Cementling or solutioning and laminating of two or more pieces of wood to increase final substance  Positioning and pressing of pre-trimmed or untrimmed soles to wooden units.  Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles  Attaching top pieces to heels  (aa) Scouring units by automatic machines prior to or after sole attaching.  (ab) Scouring units by hand prior to or after sole attaching  Polishing of units using sandpaper and/or wax after varnishing, painting or spraying or between applications of these operations.	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39 1264.84 1421.39	1391. 1563. 1563. 1391. 1563. 1391. 1563. 1391. 1563.
	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base  Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin  Cementling or solutioning and laminating of two or more pieces of wood to increase final substance  Positioning and pressing of pre-trimmed or untrimmed soles to wooden units.  Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles  Attaching top pieces to heels  (aa) Scouring units by automatic machines prior to or after sole attaching  Polishing of units using sandpaper and/or wax after varnishing, painting or spraying or between applications of these operations  Examining for quality	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39 1264.84 1421.39	1391. 1391. 1563. 1563. 1391. 1563. 1391.
	Selecting and/or planning of raw timber  Measuring, marking and cutting timber into required lengths  Marking top and side elevation for profile cutting of unit  Cutting and shaping from wood of a combined unit forming a foot shaped base and cutting of fancy cut-outs on the base  Cutting or routing of a margin partly or right round a wooden unit to countersink lasting margin  Cementling or solutioning and laminating of two or more pieces of wood to increase final substance  Positioning and pressing of pre-trimmed or untrimmed soles to wooden units.  Solutioning or cementing and attaching heel pieces to soles prior to attaching to wooden units, provided such pieces do not exceed the substance of the soles  Attaching top pieces to heels  (aa) Scouring units by automatic machines prior to or after sole attaching  Polishing of units by hand prior to or after sole attaching  Polishing of units using sandpaper and/or wax after varnishing, painting or spraying or between applications of these operations  Examining for quality  Repairing of units	1264.84 1264.84 1421.39 1421.39 1264.84 1421.39 1264.84 1421.39 1264.84 1712.29	1391. 1563. 1563. 1391. 1563. 1391. 1563. 1391. 1883.



		Per week	Column E Per week
	(N) LEARNERS		
(i)	Learners employed on the operations referred to in Clause 4, according to experience:		
	First six months	1061.64	1167.8
	Second six months	1172.71	1289.9
	Third six months	1289.52	
	Fourth six months.	1386.39 1555.63	1525.0 1711.1
	Fifth six months Thereafter, the prescribed rate	1000.00	1711.13
(ii)	Learners in Class III in the Rough Stuff, Making and Finishing Departments, according to experience:		
	First six months	811.86	893.05
	Second six months	906.66	997.33
	Third six months	1005.85	1106.44
	Thereafter, the prescribed rate.		
(iii)	Learners employed on the operations referred to in subclause (H), according to experience:		
	First six months	811.86	893.05
	Second six months	906.66	997.33
iv)	Other learners, according to experience:		
	First six months	811.86	893.05
	Second six months	906.66	997.33
	Third six months	1005.85	1106.44
	Fourth six months	1116.73 1255.91	1228.40 1381.50
	Thereafter, the prescribed rate.	1200.91	1301.30
rovi	ided that -		
i)	an adult employee who has had less than 12 months' experience shall nevertheless be deemed to have had 12 months' experience;		
i)	A learner who, during the currency of this Agreement, is engaged at a higher rate than that prescribed for one of his experience, shall be paid increments as though he has been, by experience, entitled to be paid at the rate on which he is engaged;		
ii)	learners in the Closing Department or Shoe Room shall - (aa) after the third six months of experience become entitled to a wage of R1264.84 per week if		
	employed on operations for which this rate is prescribed;		
	(ab) after the fourth six months of experience become entitled to a wage of R1336.13 per week or R1473.18 per week or R1557.57 if employed on operations for which these rates are prescribed;		
v)	learners in the Clicking Department shall, on size stamping and/or planing and/or applying acme backing,		
	after the third six months of experience, become entitled to a wage of R1264.84.		
	Recruitment of any learner for an operation in Class I or Class II shall be by promotion from the class next below at a wage of not less than that which the employee was receiving on the date of promotion:  Provided that if no employee is available or if an available employee is unfit for promotion, an employee may		
	be introduced from another class of operations or a new learner may be engaged for the operation concerned.		



	Column A Per week	Column B Per week
(O) GENERAL WORKERS		
General Workers	1264.84	1391.32
(P) RATIOS		
(v) Class I Operations in the Rough Stuff and Finishing Departments		
For every three or part of three qualified employees on Class I operations collectively in the Rough Stuff and Finishing Departments, there may be employed not more than one learner. Part of three" means a remainder of not less than two less after the number of qualified employees have been divided by three.		
(vi) Class II Operations in the Rough Stuff and Finishing Departments		
On these operations all taken collectively there may be employed not more than one learner to hree or part of three qualified employees.  Part of three" for this purpose means a remainder of not less than two after the number of qualified employees have been divided by three.		
vii) Class III Operations in the Rough Stuff and Finishing Departments		
On these operations all taken collectively there may be employed not more than two learners o each qualified employee.		
(Q) MILK		
All employees in the mill room and on press cutting operations shall be supplied with half a litre of nilk per day.		

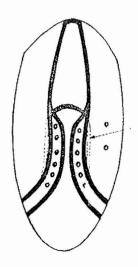


#### WAGES: FOOTWEAR AS SPECIFIED BELOW

[For applicable definitions, see subclause (5) hereunder]

- Group 1: Footwear designed for active participation in sport made with an upper of canvas fabric in conjunction if necessary with edging, moulding, guards or toecaps manufactured only from rubber, all of one colour, the binding of which shall be no greater than the binding depicted in the line drawings in illustration 1(a) and (b) and substantially similar in colour to the canvas uppers. Provided that where there is a difference in depth between the shade of the uppers and that of a binding it shall not exceed the difference represented by Grade 3 of the Grey Scale for assessing Change in Colour (Society of Dyers and Colourists Standard methods, Third Edition, page 10, British Standard BS 2662: 1961 International Standards Organisation R105 / Part 2) Provided further that -
  - (i) the sole shall be of rubber which is either vulcanised in an autoclave or is directly moulded;
  - (ii) the footwear as defined may be retained on the foot by means of lacing up through metal or non-metal eyelets located on the top of the upper generally as depicted in illustration 1(a) and (b);
  - (iii) where studs and/or bars are provided, these shall not protrude more than six millimetres from the soles;
  - (iv) where a heel is provided, it shall not protrude more than six millimetres, measured from the surface of the sole at the waist;
  - (v) the said bindings shall be made of canvass fabric but that its mass may be less than 400 grammes per square metre.
- Group 2: Rubber footwear, either unlined or lined with fabrics.
- Group 3: Wholly moulded footwear.
- Group 4: Canvas fabric sandals.

#### **ILLUSTRATION 1**



Tongue completely bound down to leather edge



(a)

(b)



(1) WAGES		
(I) WANGED	•	
A. LACE-UP RUBBER BOOTS		
Qualified employees on:		
(i) Marking and/or cutting of textile fabrics	1876.91	2064.60
(ii) Cutting of rubber uppers		
(iii) Cutting of fabric impregnated with rubber.		12 10000 10000
(iv) Closing Departments:	1400.00	1010.02
(a) Upper closing		1469.74
(b) Lining closing.		
(c) Eyeletting		1
(d) Buffing tongues		1391.32
(e) Inserting tongues		1391.32
(f) Securing longues		1391.32
(g) Table-hands.		1391.32
(9)	1204.64	1001.02
(v) All sole cutting operations, whether by hand or press	1795.89	1975.48
(vi) All other press cutting operations (bottom stock only)		1391.32
(vii) Hand-lasting (means the pulling over of the prepared upper over the last and securing it to	1204.04	1381.32
the insole)	1421.39	1563.53
		1391.32
(ix) Placing material around the last		1391.32
(x) Sole attaching		1391.32
(xi) Atteriding an autoclave		1391.32
(xii) Solutioning by hand		1391.32
(xiii) Solutioning by machine		1391.32
(a) Moulding of soles, heels and/or sole and heel units		1391.32
(b) Moulding of boots other than in an autoclave		1391.32
xv) Hobnailing		1563.53
xvi) Sole roughing		1391.32
xvii) Upper roughing		1391.32
xviii) Edge trimming		1391.32
xix) Spew and/or flash trimming on moulded boots		1391.32
xx) Inserting laces		1391.32
xxi) Slipping and sorting lasts		1391.32
xxii) Trimming linings	1264.84	1391.32
xxiii) Rolling uppers	1264.84	1391.32
xxiv) Cutting and/or inserting stays	1264.84	1391.32
xxv Dressing		1391.32
xxvi) Cleaning	1264.84	1391.32
xxvii) Stamping sizes on linings		1391.32
xxviii) Loading trolley for autoclave		1391.32
(xx) Pairing	1264.84	1391.32
(vvi) Attaching throughts or insola govern	1264.84	1391.32
xxi) Attaching throughts or insole covers		
xxxi) Attaching throughts or insole covers	1264.84	1391.32



	Column A Per week	Column I
B. OTHER FOOTWEAR IN THIS SECTION		
Qualified employees on:		
(i) Upper cutting Department:		
Group 1:		
Marking and/or cutting (from canvas or fabric)	1876.90	2064.5
Group 2:	1070.00	2004.0
Assisting clicker	1264.84	1391.3
Marking and/or cutting gumboots (from rubber and/or canvas impregnated with rubber)	1	1391.3
Gum boots		1391.3
Size marking		1391.3
	1204.01	1001.0
(ii) Closing Department:		
Group 3:		
Attaching stays	1264.84	1391.3
Size stamping on linings	1 1	1391.3
Fread trimming	1	1391.3
All other closing room operations, including eyeletting, perforating and skiving.		1469.7
an other closing footh operations, including eyeletting, perforating and saving	1330.13	1409.7
iii) Bottom stock Department:	1 1	
iii) Bottom stock Department: Group 4:	1 1	
Sole cutting from rubber by press or by hand	1705 00	107E 4
	1795.89	1975.4
Group 5:	4004.04	4004.0
Cutting or extruding blanks for the moulding of soles and/or heels	1264.84	1391.3
Group 6:	4004.04	4004.0
All other press cutting operations	1264.84	1391.3
iv) Making Department:		
Group 7:	i	
Applying insole filler	1264.84	1391.3
Size stamping insole	1264.84	1391.3
land-lasting, rubber sole altaching by hand	1264.84	1391.3
/ulcanising soles to uppers	1264.84	1391.3
olutioning by hand or machine	1264.84	1391.3
ssembling	1264.84	1391.3
lirect moulding of soles to canvas uppers	1327.50	1460.2
njection moulding of units to lasted uppers or string-lasted uppers or of sole units:		
a) Where one employee is employed on an injection moulding machine	1421.39	1563.53
Where two employees are employed on an injection moulding machine, each shall be paid	1421.39	1563.5
b) Where more than two employees are employed on an injection moulding machine, each shall be paid	1421.39	1563.53
tring-lasting	1327.50	1460.28
asting operations on a Kamborian machine	1463.65	1610.02
asting seats or sides by machine	1628.31	1791.14
ombined pulling over and forepart lasting	2041.34	2245.47
r) Group 8;		
obnailing by hand or machine	1421.39	1563.53
i) Group 9:		
ttaching back strip	1264.84	1391.32
tlaching back strip	1264.84	1391.32
ttaching loxing		
•	1264.84	1391.32
ttaching lining to upper	1264.84	1391.32
ementing	1264.84	1391.32
leaning soles	1264.84	1391.32



	Column A Per week	Column Per wee
Culting fusion		
Cutting foxing		
Feeding conveyer		1
Inserting the puffs		
Rolling uppers		1
Slipping lasts		
Sole rolling		0.000.000
Supplying lasts		
Frimming uppers		1391.
Mass-measuring pellets for direct moulding	1264.84	1391.
Wheeling	1264.84	1391.
Checking and repairing		1391.
Edge scouring		1391.
Silk screen printing	1264.84	1391.
vii) Any operations not specified in (i) to (vi) above	1264.84	1391.
viii) General Workers		1391.
(2) LEARNERS EMPLOYED ON OPERATIONS REFERRED TO		
IN SUBCLAUSE (1) A AND B (EXCLUDING GENERAL WORKERS)		
ccording to experience:		
irst six months	811.54	892.6
First six months		007
	906.66	997.3
hereafter, the prescribed rate:	906.66	997.3
	906.66	997.3
hereafter, the prescribed rate: rovided that an adult employee who has had less than 12 months' experience shall nevertheless be	906.66	997.3
hereafter, the prescribed rate: rovided that an adult employee who has had less than 12 months' experience shall nevertheless be eemed to have had 12 months' experience.	906.66	997.
hereafter, the prescribed rate:  rovided that an adult employee who has had less than 12 months' experience shall nevertheless be earned to have had 12 months' experience.  (3) RATIOS  a) Before a learner may be employed on any of the operations referred to in subclause (1) A, one qualified employee shall be employed and for every one qualified employee so employed, not more than two	906.66	997.2
hereafter, the prescribed rate:  rovided that an adult employee who has had less than 12 months' experience shall nevertheless be earned to have had 12 months' experience.  (3) RATIOS  Before a learner may be employed on any of the operations referred to in subclause (1) A, one qualified employee shall be employed and for every one qualified employee so employed, not more than two learners may be employed.  Before a learner may be employed in any of the nine groups of operations referred to in subclause (1) B, one qualified employee shall be employed in that group, and for every one qualified employee so	906.66	997.
hereafter, the prescribed rate:  rovided that an adult employee who has had less than 12 months' experience shall nevertheless be eemed to have had 12 months' experience.  (3) RATIOS  Before a learner may be employed on any of the operations referred to in subclause (1) A, one qualified employee shall be employed and for every one qualified employee so employed, not more than two learners may be employed.  Before a learner may be employed in any of the nine groups of operations referred to in subclause (1) B, one qualified employee shall be employed in that group, and for every one qualified employee so employed, not more than two learners may be employed.	906.66	997.
hereafter, the prescribed rate:  rovided that an adult employee who has had less than 12 months' experience shall nevertheless be eemed to have had 12 months' experience.  (3) RATIOS  Before a learner may be employed on any of the operations referred to in subclause (1) A, one qualified employee shall be employed and for every one qualified employee so employed, not more than two learners may be employed.  Before a learner may be employed in any of the nine groups of operations referred to in subclause (1) B, one qualified employee shall be employed in that group, and for every one qualified employee so employed, not more than two learners may be employed.  (4) DIFFERENTIAL WORKING  qualified employee who is employed in any one week on two or more operations specified in this section of this mexure shall be paid the wages which he would earn if employed for the whole time worked during that week	906.66	997.
hereafter, the prescribed rate:  rovided that an adult employee who has had less than 12 months' experience shall nevertheless be eemed to have had 12 months' experience.  (3) RATIOS  Before a learner may be employed on any of the operations referred to in subclause (1) A, one qualified employee shall be employed and for every one qualified employee so employed, not more than two learners may be employed.  Before a learner may be employed in any of the nine groups of operations referred to in subclause (1) B, one qualified employee shall be employed in that group, and for every one qualified employee so employed, not more than two learners may be employed.  (4) DIFFERENTIAL WORKING  qualified employee who is employed in any one week on two or more operations specified in this section of this mexure shall be paid the wages which he would earn if employed for the whole time worked during that week on the higher or highest rated of those operations.	906.66	997.



		Column A Per week	Column Per wee
	CLAUSE 3: SLIPPERS, THE UPPERS OF WHICH		
	ARE MADE OF MATERIALS OTHER THAN LEATHER		
	(1) WAGES		
Quali	ified employees on:		
A.	Upper Cutting Department:		,
	(i) Upper cutting		2063.8
	(ii) Stock cutting and/or lining cutting		t .
	(iii) Upper assembling		1610.0
	(iv) Marking and/or stamping	1264.84	1391.3
В.	Machining Department:		
	(i) Machining toe caps, collars, seams, binding, tongues, socks and pads, buttonholing, buttoning	1272.59	
	(ii) Machining of uppers, socks, pads and soft soles together		
	(iii) Machining elastic bound edges of uppers to soft soles	1336.13	1469.7
C.	Rough Stuff Department:		
	(i) Sole cutting from leather		2245.4
	(ii) Sole cutting from other than leather		1975.48
	(iii) Insole cutting and lift and top-piece cutting		1975.48
	(iv) Stamping(v) Heel covering		1391.32 1391.32
D.	Making Department:		
٥.	(i) Slipper turn sewing	1550.72	1705.79
	(ii) Steaming and blocking into shape:		.,,,,,,,
	(a) Felt work	1421.39	1563.53
	(b) Leather work, fabric Cubans		1563.53
	(iii) Stuck-on process:		
	(a) Hand-lasting	1421.39	1563.53
	Sole roughening	1421.39	1563.53
	Sole positioning on upper and press operating in one operation	1421.39	1563.53
	Sole positioning on upper and forepart seat before pressing	1421.39	1563.53
	Press operating with sole previously positioned		1563.53
	(b) Solutioning operation		1391.32
	(c) Sole and insole tacking	1264.84	1391.32
1)	Vulcanising soles to lasted uppers	1421.39	1563.53
)	Slugging	1264.84	1391.32
i)	Channelling	1264.84	1391.32
	Hand-levelling.		1391.32
	Heel attaching		1391.32
	Tacking backs		1391.32
i)	Slipper turning		1391.32
ii)	Fetching and putting away lasts		1391.32
	Inserting heel pads	1	1391.32
	Conveyor operating.	1264.84	1391.32
	Direct injection moulding or pouring of any materials used for soiling and unit converting:  Direct injection moulding of units to lasted uppers or string-lasted uppers or uppers with stitched-in socks:		
	(a) Where one employee is employed on an injection moulding machine	1421.39	1563.53
	W	1 1	
	(b) Where two employees are employed on an injection moulding machine each shall be paid	1421.39	1563.53





E. Finishing Department Edge trimming. 1795 Edge setting. 1465 Heel trimming. 1264 Scouring operations. 1264 Inking, staining and brushing. 1264 Slipping uppers. 1264  F. Shoe Room Department Examining All other Shoe Room operations. 1264	89 1975. 29 1611. 34 1391. 34 1391. 34 1391.
Edge trimming.       1795         Edge setting.       1465         Heel trimming.       1264         Scouring operations.       1264         Inking, staining and brushing.       1264         Slipping uppers.       1264         F. Shoe Room Department       Examining         All other Shoe Room operations.       1264	29 1611. 84 1391. 84 1391. 84 1391. 84 1391.
Edge trimming.       1795         Edge setting.       1465         Heel trimming.       1264         Scouring operations.       1264         Inking, staining and brushing.       1264         Slipping uppers.       1264         F. Shoe Room Department       Examining         All other Shoe Room operations.       1264	29 1611. 84 1391. 84 1391. 84 1391. 84 1391.
Edge trimming.       1795         Edge setting.       1465         Heel trimming.       1264         Scouring operations.       1264         Inking, staining and brushing.       1264         Slipping uppers.       1264         F. Shoe Room Department       Examining         All other Shoe Room operations.       1264	29 1611. 84 1391. 84 1391. 84 1391. 84 1391.
Edge setting       1465         Heel trimming       1264         Scouring operations       1264         Inking, staining and brushing       1264         Slipping uppers       1264         F. Shoe Room Department       Examining         All other Shoe Room operations       1264	29 1611. 84 1391. 84 1391. 84 1391. 84 1391.
Heel trimming	1391.: 34 1391.: 34 1391.: 34 1391.:
Scouring operations	34 1391.3 34 1391.3 34 1391.3
Inking, staining and brushing. 1264 Slipping uppers. 1264  F. Shoe Room Department Examining All other Shoe Room operations. 1264	34 1391.: 34 1391.:
Slipping uppers	1391.:
F. Shoe Room Department Examining All other Shoe Room operations	
Examining All other Shoe Room operations	1391.3
Examining All other Shoe Room operations	1391.3
All other Shoe Room operations	1391.3
	1391
(2) LEADNEDS	
(2) LEADNEDS	1
(Z) LLAKNEKS	
According to appeal and a	
According to experience:	
First six months	
Second six months	
Third six months	
Fourth six months	
Fifth six months	1 1381.5
Provided further that learners on operations for which a wage rate of R1264.84 prescribed shall, after the third six months of experience, become entitled to this wage rate;  Provided further that an adult employee who has had less than 12 months' experience shall nevertheless be	
deemed to have had 12 months' experience.	
(3) GENERAL WORKERS	
Seneral workers	1391.3
	1391.3
General workers	1391.3
	1391.3
(4) RATIO  For every one qualified employee engaged on the operations specified in subclause (1) hereof there may be employed not more than two learners at the wages in accordance with the scale laid down for learners under ubclause (2) hereof: Provided that one employee in receipt of the wage prescribed for a qualified employee	1391.3
(4) RATIO  For every one qualified employee engaged on the operations specified in subclause (1) hereof there may be employed not more than two learners at the wages in accordance with the scale laid down for learners under subclause (2) hereof: Provided that one employee in receipt of the wage prescribed for a qualified employee half be employed in each department before a learner may be employed.  (5) DIFFERENTIAL WORKING	1391.3
(4) RATIO  For every one qualified employee engaged on the operations specified in subclause (1) hereof there may be employed not more than two learners at the wages in accordance with the scale laid down for learners under ubclause (2) hereof: Provided that one employee in receipt of the wage prescribed for a qualified employee hall be employed in each department before a learner may be employed.  (5) DIFFERENTIAL WORKING  A qualified employee who is employed in any one week on two or more operations specified in this	1391.3
(4) RATIO  For every one qualified employee engaged on the operations specified in subclause (1) hereof there may be employed not more than two learners at the wages in accordance with the scale laid down for learners under ubclause (2) hereof: Provided that one employee in receipt of the wage prescribed for a qualified employee hall be employed in each department before a learner may be employed.  (5) DIFFERENTIAL WORKING	1391.3



	Column A Per week	Column B Per week
CLAUSE 4: "PLATNATE" AND "DOPPERS"		
OLNOCH, TERMAL AND DOTTERS		
Note: "Platnate" and "doppers" mean footwear wholly or mainly stitched by hand with riempies or pitch thread.		
Qualified employees on:	İ	
(i) Clicking	1419.21	1561.13
(ii) Machining by power		
Machining other than by power		
Other Closing Department operations.		
(iii) Sole cutting by power	for the control of th	
Sole cutting other than by power		
(iv) Pulling over by hand and/or hand-lasting	1264.84	Section 2011 Co. Commission
Stitching by hand		1
(v) Edge timming by payor	1422.20	4575.56
(v) Edge trimming by power.	and the same of th	1575.55
Edge trimming other than by power	The second second	1391.32 1391.32
(vi) Pairing and/or size marking		1391.32
The special of the state of the	1204.04	1001,02
(2) LEARNERS		
According to experience:		
First six months	811.54	892.69
Second six months	906.55	997.21
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged;		
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged;		
Provided that a learner shall not be entitled to a wage higher than that prescribed		
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged; Provided further that an adult employee who has had less than 12 months' experience shall		
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged;  Provided further that an adult employee who has had less than 12 months' experience shall severtheless be deemed to have had 12 months' experience.  (3) GENERAL WORKERS		
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged; Provided further that an adult employee who has had less than 12 months' experience shall severtheless be deemed to have had 12 months' experience.	1264.84	1391.32
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged;  Provided further that an adult employee who has had less than 12 months' experience shall severtheless be deemed to have had 12 months' experience.  (3) GENERAL WORKERS	1264.84	
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged;  Provided further that an adult employee who has had less than 12 months' experience shall severtheless be deemed to have had 12 months' experience.  (3) GENERAL WORKERS	1264.84	
Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged; Provided further that an adult employee who has had less than 12 months' experience shall severtheless be deemed to have had 12 months' experience.  (3) GENERAL WORKERS  General workers	1264.84	
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Provided that a learner shall not be entitled to a wage higher than that prescribed or a qualified employee on the operation on which such learner is engaged;  Provided further that an adult employee who has had less than 12 months' experience shall nevertheless be deemed to have had 12 months' experience.  (3) GENERAL WORKERS  General workers	1264.84	

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# SIGNED BY THE PARTIES AT DURBAN ON THIS THE 2151 DAY OF JULY 2016.

J J V VYMETAL, Member of the Council	J. V = K
A O BENJAMIN, Member of the Council	Hay!
V MEMBINKOSI, Member of the Council	MPma
S NAIDOO, General Secretary of the Council	assisses-